



Dart Aerospace Ltd.
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RBT18034-1
Job Sheet 187463



Part No: RBT18034-1

Job Qty: 61 ea

Part Name: Hose



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18034 Rev 3 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Machining-2		DJ 19-01-24
105	Bandsaw	60 pcs	1/4/19	1/4/19	0.00	6.00	Bandsaw1		DJ 19-01-24
110	Mill Conv	60 pcs	1/4/19	1/4/19	0.00	15.00	Mill Conv 2		DJ 19-01-24
120	QC	60 pcs	1/4/19	1/4/19	0.00	0.00	QC2 Machining-4		DJ 19-01-24
130	QC	60 pcs	1/4/19	1/4/19	0.00	0.00	QC8 Machining-4		DJ 19-01-24
140	Packaging	60 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-1		DJ 19-01-24
150	QC21-SA	60 Ea	1/4/19	1/4/19	0.00	0.00	QC21		DJ 19-01-24

Part Op 105 - Cut to length 14.0"

Descriptions: 110 - 1-Machine as per DWG. DWG REV: _____ Use DT10362 machining aid. 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
KUR BW100	Hose	70.6200 ft (1.177 ea)	90-Start up Operation	61 pcs. 5136457

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	KUR BW100	71	13	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Plex 12/5/18 9:58 AM Dart.lajeunesse.marie

Container No: S147738



Part: RBT18034-1

Job No: 187463

Serial No/Batch: S147738

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 01/24/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

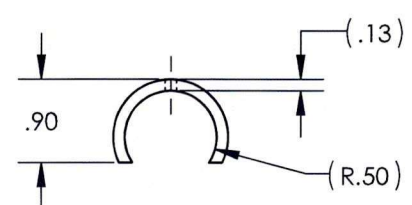
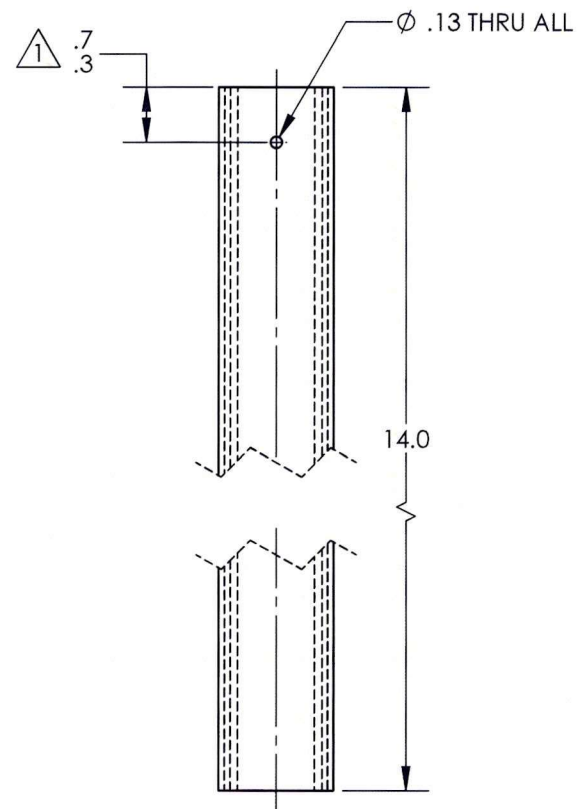
NCR No. _____

Route update only ☐

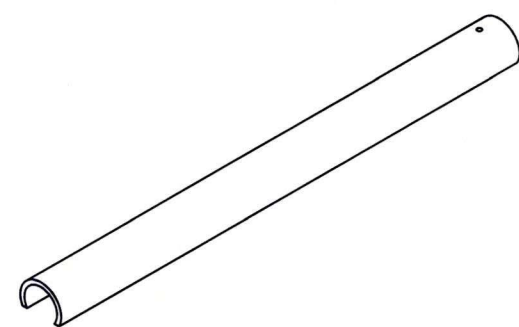
Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0279	-1 CH'D DIM WAS .38 IS .6, ADDED NOTE $\triangle$	1/12/2017	RJC
3	17-0162	-1 CH'D DIM WAS .6 IS .3-.7.	6/23/2017	DPD



(-1)
HOSE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187463 M.C.S
18-12-05

NOTE:
 $\triangle$ DRILL HOLE BETWEEN TWO RIBS.

DART AEROSPACE	
TITLE MAIN ROTOR PITCH LINK PROTECTORS	
DWG NO. RBT18034-1	REV 3
MAT'L PVC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 407
SCALE 1:2	DATE 8/22/2016 SHEET 2 OF 2